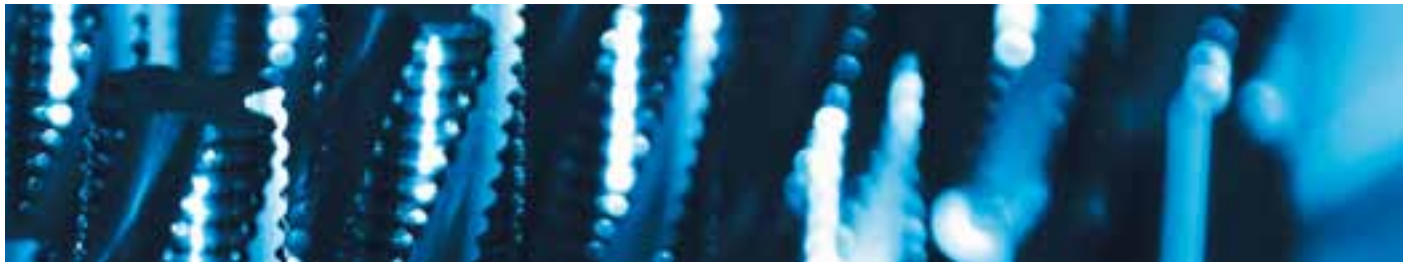


21026



FRAISE 1 DENT POUR ALUMINIUM

1 ZAHN FRÄSER FÜR ALUMINIUM

MICRO ENDMILL 1 FLUTE FOR ALUMINIUM

Vc (m/min)		Avance • Vorschub • Feed						Vf (mm/min)
3<D≤5: Vf*0.7 6<D≤12: Vf		Vf ap → ae → 1.5*D D 1*D D 0.5*D D 1.5*D 0.5*D 1*D 0.25*D 0.5*D 0.5*D						

</
