

FRAISE 2 DENTS

2 ZÄHNE FRÄSER

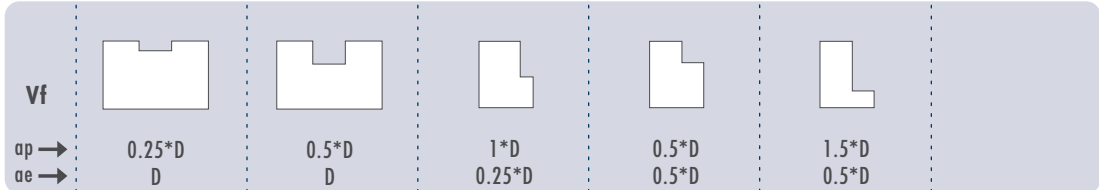
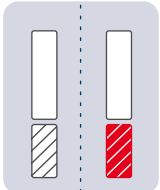
ENDMILL 2 FLUTES

Vc (m/min)

Avance • Vorschub • Feed

Vf (mm/min)

D≤3 voir micro
3<D≤5: Vf*0.8
6≤D≤12: Vf
12<D: Vf*0.7



●	1a	140	260		1200	1000	2100	1850	1200	
●	1b	110	150		600	500	1000	850	650	
●	1c	90	125		460	400	800	700		
●	1d	75	90		320		550	480		
●	2a	85	120		420	380	750	650	500	
●	2b	75	105		380	300	650	550		
◐	2c	60	85		320		500	470		
○	3a									
○	3b									
◐	4a		50		190		220	190		
◐	4b		30		70		80	70		
◐	5	180	180		800	650	900	800	550	
●	6a	70	80		300	260	500	440	330	
●	6b	55	67		250	210	420	370	280	
●	7a	60	75		210	200	380	330	280	
●	7b	40	52		150	140	260	230		
◐	8a		50		220		250	220		
◐	8b		35		100		110	100		
●	9a	320	360		1950	1750	2300	1950	1500	
●	9b	200	250		1350	1200	1550	1350	1050	
◐	10a	300	400		3500	2800	4100	3500	2100	
◐	10b	250	320		2800	2200	3200	2800	1700	
◐	10c	190	250		2200	1750	2500	2200	1300	
◐	11a	170	210		1850	1450	2100	1850	1100	
◐	11b	120	150		1300	1050	1500	1300	800	
◐	12a	130	160		850	750	1000	850	650	
◐	12b	90	120		650	550	750	650	500	
●	13a	320	360		1950	1750	2300	1950	1500	
●	13b	30	40		170	160	200	170		